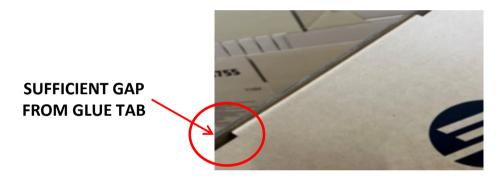
## **Investigation Report for Overlap of CBMP RX1-5755-000 Z10 CARTON**

CONTROL No:	IRF - 0012			REJECT PERCENTAGE:	3.14%
REJECT QTY:	33	LOT QTY:	1050	REJECT PERCENTAGE.	3.14%

DIRECT CAUSE	\/\/\/1	Based on investigation the defect is not overlap due to due to closed gap since in actual the gap in glue tab is sufficient.			
	W2	The factor we consider in this defect is that misalign creasing of glue tab.			
	10/2	When the creasing blade hit the grain direction line which is hard portion, the glue tab got mis during pre folding in Gluing process.			
	W3	Due to misalign creasing of glue tab, the attachment at end portion of glue tab was detach and looks like overlap.			



## **PRODUCTION ACTION PLAN**

CORRECTIVE ACTION	Problem is un controllable since the Diecut process of this item is in Diecut S1700, but it was reworkable by re-folding the glue tab and applying small amount of glue.	PIC:	QA & Production	TARGET DATE:	Next running if have same defect.
CORRECTIVE ACTION	Inclusion in (WI-PR-004-018) Work and Safety Instruction for Manual Gluing of Canon Carton Box the rework process of this defect by re-folding the glue tab and applying small amount of glue.	PIC:	Production IE	TARGET DATE:	240830

PREPARED BY:

**APPROVED BY:** 

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