

## Investigation Report for Overlap of CBMP RX1-5755-000 Z10 CARTON

<b>CONTROL No:</b>	<b>IRF - 0012</b>			<b>REJECT PERCENTAGE:</b>	<b>3.14%</b>
<b>REJECT QTY:</b>	<b>33</b>	<b>LOT QTY:</b>	<b>1050</b>		

<b>DIRECT CAUSE</b>	<b>W1</b>	Based on investigation the defect is not overlap due to due to closed gap since in actual the gap in glue tab is sufficient.
	<b>W2</b>	The factor we consider in this defect is that misalign creasing of glue tab.
	<b>W3</b>	When the creasing blade hit the grain direction line which is hard portion, the glue tab got misalign during pre folding in Gluing process.
	<b>W3</b>	Due to misalign creasing of glue tab, the attachment at end portion of glue tab was detach and looks like overlap.

**SUFFICIENT GAP  
FROM GLUE TAB**



## PRODUCTION ACTION PLAN

<b>CORRECTIVE ACTION</b>	Problem is un controllable since the Diecut process of this item is in Diecut S1700, but it was reworkable by re-folding the glue tab and applying small amount of glue.	<b>PIC:</b>	<b>QA &amp; Production</b>	<b>TARGET DATE:</b>	<b>Next running if have same defect.</b>
<b>CORRECTIVE ACTION</b>	Inclusion in (WI-PR-004-018) Work and Safety Instruction for Manual Gluing of Canon Carton Box the rework process of this defect by re-folding the glue tab and applying small amount of glue.	<b>PIC:</b>	<b>Production IE</b>	<b>TARGET DATE:</b>	<b>240830</b>

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